









Quick and ready to use



Superior adhesion



For internal walls and floors



No curing required



Easy to use and economical



Better workability



Suitable for ceramic and vitrified tiles



Tile On Tile

IS 15477: 2019, EN 12004 C2TE

Directions to Use:

- 1. Surface should be structurally sound levelled & properly cured. It should be free from dirt, oil, grease, lose peeling paint, concrete sealer or curing compound.

2. Pre-wet or dampen the concrete surface with fresh water before application.



3. Take 5-6 litres of potable water for every 20 kg of adhesive. Gradually mix 20 kg dry mix product to the water (not vice versa) while continuously mixing it with a low speed mixer.



4. Mix thoroughly for 2-3 minutes pr until you achieve a uniformly colored, smooth mixture, which is lump free paste workable consistency. Add additional water, if necessary, but do not exceed the maximum specified amount. Allow the mixed product to settle for 4-5 minutes without stirring.



5. The adhesive needs to be applied with a flat side of the trowel using a scrapping motion.



6. Clean any excess adhesive from the tiles surfaces and grout lines immediately with a damp sponger or cloth.



7. Curing should be done 2-3 times for 5-7 days.



8. Grouting should be carried out after 24 hours of tilling.

Technical Description:

Colour: Grey

Bulk Density: 1.55-1.65 Kg/Ltr

Pot Life: > 2 Hours

Open Time: 20 Minutes approx

Adjustability: 20 Minutes approx

Final Setting Time: 24 Hours

Max, Bed Thickness: 12 mm

Time to Light Foot Traffic: 16-24 Hours

Ready For Grouting: 24 Hours

Ready For Use: 14 Days

Coverage: 55 - 60 Sq. Ft. at 3mm



Packing: 20 kg

Shelf Life: 6 Months

Test Reports:

S. No.	PARAMETERS	UNIT	REQUIREMENTS	RESULTS
1	Water Demand	%	25 - 30	28.6
2	Open Time	Minutes	20	55 to 60
3	Adjustability	Minutes		30 to 35
4	Tensile Adhesive Dry	N/mm²	1	1.19
5	Tensile Adhesive Wet	N/mm²	1	1.25
6	Shear Adhesion Strength (Dry Condition 28 days at Room Temp.)	N/mm²	1.25	1.88
7	Shear Adhesion Strength (Heat Ageing Condition) (14 Days at Room Temp + 14 Days at Oven)	N/mm²	1	1.24
8	Shear Adhesion Strength (Wet Condition) (7 days at Room Temp + 21 days in Water)	N/mm²	1	1.49

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